

## FyreWrap® Elite® 1.5 Duct Insulation Two Layer ASTM E2336 Grease Duct System

### Introduction

Unifrax's FyreWrap® Elite® 1.5 Duct Insulation is a high temperature insulation blanket specifically designed to provide a flexible enclosure for two-hour rated commercial kitchen grease ducts. FyreWrap Elite 1.5 Duct Insulation is tested per ASTM E2336 and is acceptable as an alternate to a traditional fire-rated shaft. Installed as a two-layer system, FyreWrap Elite 1.5 complies with the International Mechanical Code (IMC) and Uniform Mechanical Code (UMC).

### Product Description

**Core Material:** FyreWrap Elite 1.5 incorporates Insulfrax® Thermal Insulation as its core material. Insulfrax is a high temperature insulation made from a calcia, magnesia, silica chemistry designed to enhance biosolubility. It provides excellent insulation in a noncombustible blanket product form.

**Encapsulating Material:** The core insulation blanket is completely encapsulated in an aluminum foil fiberglass reinforced scrim covering. This scrim provides additional handling strength as well as protection from grease and moisture absorption and tearing.

### Listings and Certifications

ICC Evaluation Services.....	Evaluation Report ESR-2224
Intertek Laboratories (OPL) Listed, File 14870.....	Duct System: UNI/BI 120-02, UNI/BI 120-14, UNI/WA 120-01
ASTM E2336.....	Passes all tests
ASTM E2336 Internal Grease Duct Test.....	Zero Clearance to Combustibles at all locations
ASTM E119 Full Scale Engulfment Test.....	2-hour Fire Resistance Rating
ASTM E119 Vertical Wall Test.....	2-hour Fire Resistance Rating
ASTM E84, UL 723, ULC S102.2 – UL File No. R14514 Flame Spread/Smoke Developed Rating	<u>Unfaced Blanket</u> <u>Encapsulated</u> Zero/Zero              <25/<50
ASTM E814 Firestop Test..... F-Rating = 2 Hrs., T-Rating = 2 Hrs.	Firestop System: UNI/FRD 120-19, UNI/BI 120-02, UNI/BI 120-14
ASTM E136 Non-Combustibility Test.....	Passes
ASTM C518 Durability Test.....	Passes; R-Value = 4.8 per inch at 75°F
ASTM C518 Thermal Resistance.....	R-Value of Elite 1.5 (1 1/2") = 7.2
ASTM D6329-03 Microbial Resistance.....	Resistant to Mold Growth
California State Fire Marshal Listing.....	No: 2440-1478:100

Complies with: NFPA 96 (all editions), 1997 ICBO Uniform Mechanical Code (UMC), 1997 ICBO Uniform Building Code (UBC), 2015 International Mechanical Code (IMC), 2015 IAPMO UMC (Uniform Mechanical Code).

### Typical Product Parameters

Thickness	1.5"
Nominal Density	6 pcf
Standard Product Form	Scrim Encapsulated
Product Availability	24"w x 25LF 48"w x 25LF

### Green Building Contribution

Contains No VOCs
Manufacturing plant location: New Carlisle, IN.
Microbial Resistant, per ASTM D 6329-03

### Installation Material's Requirements

Item	Type and Specification
Bands	<ul style="list-style-type: none"> <li>Carbon steel or Stainless steel</li> <li>Min. 1/2" wide &amp; nom. 0.015" thick</li> </ul>
Crimp clips	<ul style="list-style-type: none"> <li>Carbon steel or Stainless steel</li> <li>Min 1" long</li> </ul>
Pins	<ul style="list-style-type: none"> <li>Steel</li> <li>Weld Pins or Cup Head</li> <li>Min. 12 Gauge</li> </ul>
Washers	<ul style="list-style-type: none"> <li>Galvanized Steel</li> <li>Min. 2 1/2" square or 1 1/2" round</li> </ul>



## System Installation

To minimize waste, FyreWrap Elite 1.5 should be rolled out tautly before measuring and making any material cuts. Install both layers of wrap with transverse (perimeter) and longitudinal butted joints. Between the first and second layers of wrap stagger transverse joints and offset longitudinal joints to different corners. All visually exposed blanket edges are to be sealed with minimum 3" wide aluminum foil tape and the use of filament tape is not required but is permitted to ease installation. The installation materials must comply with the options listed in the material's requirements table.

Note: 3" material overlaps can be substituted for compression butt joints.

## Attachment Options

### Banding only

Place bands at 1½" on both sides of all second layer transverse butt joints and add additional bands as needed to ensure spacing is max. 10½" on center. Tighten banding to firmly hold the wrap system in place but not so tight as to cut or damage the blanket. Secure bands with crimp clips.

Note: No bands are required on the first layer.

### Banding and Pins

For ducts greater than 24", in addition to installing bands as described in the Banding Option, weld steel insulation pins in rows to the underside of horizontal runs<sup>1</sup>. Locate pins on both sides of all second layer transverse butt joints 3" apart. Add additional rows as needed to ensure longitudinal spacing is max. 10". Pins in each row are to be max. 6" from each duct edge and max. 12" on center. Impale FyreWrap Elite 1.5 Duct Insulation over the pins and secure with washers (cup head pins also permitted).

<sup>1</sup> Pins are not required on vertical duct sections when using this option.

Note: In lieu of banding, pins installed on all sides of the duct is permitted.

## Supports

Horizontal duct support systems do not require FyreWrap insulation when constructed using a minimum " diameter uninsulated all-thread steel rod and 1½" x 1½" x 1/8" uninsulated steel angle spaced a maximum 60" on center along the length of the duct. A minimum clearance of 1" is required between the protected duct and the steel rod. To increase hanger spacing to 72" on center, ½" all-thread steel rod and 2" x 2" x ¼" steel angle are required. Vertical duct

support systems do not require FyreWrap insulation when constructed using minimum 1½" x 1½" x ¼" steel angle brackets located on opposite sides of the duct, on the top and bottom of each floor-ceiling assembly. The supports are attached to the duct with welds. Maximum spacing between vertical supports shall be established by structural calculations in accordance with the applicable code, that are submitted to the building official for approval.

## Access Door

Field fabricated access doors are protected with three layers of FyreWrap Elite 1.5 Duct Insulation. A gasket of 0.5" thick unfaced FyreWrap or ceramic fiber blanket is initially installed between the duct and the access door cover. Weld threaded rod to each corner of the access door opening. Cover with hollow steel tubes (optional) for easy removal of blanket. Weld at least four steel insulation pins to the outside of the door cover panel, 1" from each corner. Cut through the two layers of FyreWrap Elite 1.5 Duct Insulation already covering the duct and access door opening. Leave the interior piece in place. Cut back the outer layer to form an opening with perimeter dimensions that extend 1" beyond the inner layer. Cut a piece of FyreWrap Elite 1.5 Duct Insulation that matches the dimensions of the opening and install over pins to fit tightly within the existing material. Cut an additional piece of insulation with perimeter dimensions that extend 1" beyond the layer below. Install over the insulation pins. Throughout the installation process, seal all cut edges with aluminum foil tape. Secure with washers and bend over excess pin lengths to eliminate safety hazards. Place washers on threaded rod and secure with nuts. Do not install banding over this area.

Prefabricated – Ductmate Ultimate and Ductmate F2-HT prefabricated access doors are permitted and must be installed in accordance with Ductmate Industries, Inc. installation instructions and the applicable code. The prefabricated access door is protected with three layers of FyreWrap Elite 1.5 Duct Insulation. The first layer is cut to the size of the door. A successive layer (two additional layers) is sized to create an overlap of 1" beyond the layer immediately below. All edges of insulation blanket must be protected with aluminum foil tape. A No. 16 gauge outer plate the same dimension as the outer layer of insulation blanket is held in place over the insulation using threaded rod and wing nuts. The outer plate is supplied with the Ultimate door and F2-HT doors. Access doors are available from Ductmate Industries, Inc. Contact [www.ductmate.com](http://www.ductmate.com) or 1-800-245-3188 for additional information or local distributors. Ask for the Access Door Product Line Manager.